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Clipping recommendation high barrier coated with spices powder

Flat width mm	Nominal Caliber mm	Poly-Clip ICA 8700	Tipper Tie SV 4800
68	45	S8744	E-542
72	47	S8744	E-542
75	50	S8744	E-542
85	55	S8748	E-542
90	60	S8748	E-542
98	63	S8748	E-542
103	66	S8748	E-542
105	68	S8748	E-542
110	70	S8748	Z-411
113	75	S860	Z-411
120	80	S860	Z-411
128	85	S860	Z-411
130	87	S860	Z-411
135	90	S860	Z-411
147	95	S9067	Z-411
150	98	S9067	Z-411
152	100	S9067	Z-411
160	105	S9067	Z-411
168	110	S9067	Z-411
178	115	S9067	Z-411
183	120	S9067	Z-411
190	125	S9067	Z-421
200	130	S9067	Z-421

Application instructions for closing the c-spice bs/bsdsp with internal coating

In order to ensure a quick and trouble-free filling of the spice casings, three basic points are relevant:

1. It is important that the manual brake support ring, marked with a pipe size indicator (see picture), is turned out at least 5mm to allow the spice jaw to pull forward slightly with the brake closed.
2. A clip size recommended by the manufacturer to properly seal the bowel.
3. The machine setting: Then we only need to set the displacer and the clip pressure.

Modified brake

