



**Clipping recommendation high barrier coated with spices powder**

Flate width mm	Nominal Calibers mm	Filling Calibers mm	Filling pipe diameter mm	Clipping recommendation		Clipping recommendation		Machine setting	
				Poly-Clip ICA 8700 ICA 8700SL	Poly Clip FCA - 18er Teilung	Tipper Tie SV 4800	Tipper Tie RS 4204	Clip pressure	Displacement position
60	40	<b>42</b>	24	S8740	18-12 5 x 2,5	Z401	Z 4005	2,5	5
68	45	<b>47</b>	24	S8740	18-12 5 x 2,5	Z401	Z 4005	2,5	5
72	47	<b>50</b>	28	S8740	18-12 5 x 2,5	Z401	Z 4005	2,5	5
75	50	<b>53</b>	28	S8740	18-12 5 x 2,5	Z401	Z 4005	2,5	5
85	55	<b>60</b>	28	S8740	18-12 5 x 2,5	Z401	Z 4005	2,5	5
90	60	<b>63</b>	36	S8744	18-12 5 x 2,5	Z401	Z 4005	2,5	5
98	63	<b>65</b>	36	S8744	18-13 5 x 2,5	Z401	Z 4005	2,5	5
103	66	<b>68</b>	36	S8744	18-13 5 x 2,5	Z401	Z 411	2,5	5
105	68	<b>70</b>	36	S8744	18-13 5 x 2,5	Z401	Z 411	2,5	5
110	70	<b>75</b>	36	S8744	18-13 5 x 2,5	Z401	Z 411	2,5	5
113	75	<b>80</b>	48	S8744	18-13 5 x 2,5	Z401	Z 411	2,5	5
120	80	<b>85</b>	48	S8748	18-13 5 x 2,5	Z401	Z 411	2,5	5
128	85	<b>90</b>	48	S8748	18-13 5 x 2,5	Z411	Z 411	2,5	5
130	87	<b>92</b>	48	S8748	18-14 5 x 2,5	Z411	Z 411	2,5	5
135	90	<b>95</b>	48	S8748	18-14 5 x 2,5	Z411	Z 411	2,5	5
147	95	<b>100</b>	48	S8748	18-14 5 x 2,5	Z411	Z 411	2,5	5
150	98	<b>103</b>	48	S8748	18-14 5 x 2,5	Z411	Z 411	2,5	5
152	100	<b>105</b>	60	S8748	18-14 5 x 2,5	Z411	Z 411	2,5	5
160	105	<b>110</b>	60	S8748		Z411	Z 411	2,5	5
168	110	<b>115</b>	60	S8748		Z411		2,5	5
178	115	<b>120</b>	60	S8748		Z411		2,5	5
183	120	<b>125</b>	60	S8748		Z411		2,5	5
190	125	<b>130</b>	60	S8748		Z411		2,5	5
200	130	<b>135</b>	70	S854		Z411		2,5	5
205	135	<b>140</b>	70	S854		Z411		2,5	5
210	140	<b>147</b>	70	S854		Z411		2,5	5
220	147	<b>154</b>	76	S9000				2,5	5
235	150	<b>156</b>	76	S9000				2,5	5
250	160	<b>168</b>	80	S9000				2,5	5
259	170	<b>178</b>	80	S9000				2,5	5

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### **Application instructions for closing the c-spice b with internal coating**

In order to ensure a quick and trouble-free filling of the spice casings, three basic points are relevant:

1. It is important that the manual brake support ring, marked with a pipe size indicator (see picture), is turned out at least 5mm to allow the spice jaw to pull forward slightly with the brake closed.
2. A clip size recommended by the manufacturer to properly seal the bowel. Example: The ICA of Poly Clip. Clip size: S8748. The clip is placed at the coated intestine in the spice.
3. The machine setting: Then we only need to set the displacer to 5 and the clip pressure to 2.5.



**Modified brake**