

# PlanetPac GmbH

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## Clipping recommendation high barrier with spice granules

Granulated starch	Flat width mm	Nominal Caliber mm	Poly-Clip ICA 8700	Tipper Tie SV 4800
to 2 mm	68	45	S8744	E-542
to 2 mm	72	47	S8744	E-542
to 2 mm	75	50	S8744	E-542
to 2 mm	85	55	S8744	E-542
to 2 mm	90	60	S8748	E-542
to 2 mm	98	63	S8748	E-542
to 2 mm	103	66	S8748	E-542
to 2 mm	105	68	S8748	E-542
to 2 mm	110	70	S8748	Z-411
to 2 mm	113	75	S8748	Z-411
to1 mm	120	80	S9067	Z-411
to1 mm	128	85	S9067	Z-411
to1 mm	130	87	S9067	Z-411
to1 mm	135	90	S9067	Z-411
to1 mm	147	95	S9067	Z-411
to1 mm	150	98	S9067	Z-411
to1 mm	152	100	S9067	Z-411
to1 mm	160	105	S9067	Z-411
to1 mm	168	110	S9067	Z-411
to1 mm	178	115	S9067	Z-411
to1 mm	183	120	S9067	Z-411
to1 mm	190	125	S9067	Z-421
to1 mm	200	130	S9067	Z-421

## **Application instructions for closing the c-spice bs/bsdp with internal coating**

In order to ensure a quick and trouble-free filling of the spice casings, three basic points are relevant:

1. It is important that the manual brake support ring, marked with a pipe size indicator (see picture), is turned out at least 5mm to allow the spice jaw to pull forward slightly with the brake closed.
2. A clip size recommended by the manufacturer to properly seal the bowel.
3. The machine setting: Then we only need to set the displacer and the clip pressure.

### **Modified brake**

